不锈钢用电渣焊 [illegible]

相当规格

AWS

GB/T [illegible] ES [illegible] 2B DC

EN ISO 14174 ES [illegible]

特性与用途

[illegible] 剂，它适合于各种 不锈 钢焊带堆焊 [illegible] 带堆焊，即使含有 [illegible]

[illegible] 焊接工艺注意事项 [illegible]

焊带化学成份(wt%)

带材	GB/T 29713	C	Mn	Si	P	S	Cr	Ni	Mo	Cu	Nb
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]

熔敷金属化学成份(wt%)

焊材	AWS A5.39	层数	C	Mn	P	S	Si	Cr	Ni	Mo
[illegible]	[illegible] 8×C-1.0	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible] SCLADS1- [illegible]	AWS标准		0.08	0.5-2.5	0.04	0.03	1.0	18.0-21.5	9.0- [illegible]	[illegible]
[illegible] 09LND/347	[illegible]	第一层	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]

[illegible] 0.022 [illegible] 0.66 [illegible] 0.08 0.04 [illegible] 0.35