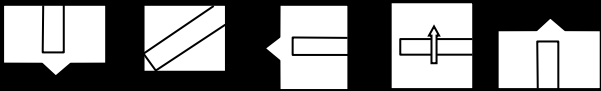


TNC-70A

AWS A5.14 ENIG-ES-1

C	Mn	Si	P	S	Cr	Ni	Nb	Fe	Co

Tensile strength MPa(ksi)	Elongation %	Charpy V-Notch J (ft-lbf) -196°C (-320)



Diameter (mm)		3.2	4.0