

TF-81

An agglomerated flux for SAW

Characteristics and Applications:

TF-81 is a neutral agglomerated flux for SAW. During welding, it won't result any significant changes composition of weld bead and thus the arc length by changing arc voltage,. This makes TF-81 very suitable for using with wire for hardfacing applications such as TWH- 12-S, 17-S, 31-S, and TWS-410NiMo-S, 420-S, etc.

Notes on usage:

- 1.Dry flux at 300~350°C for 1~2hr if you are concern about moisture pick-up while opening the pack.
- 2.Add reasonable amount of new flux when recycled flux is used.

LUX CORED WIRES

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reonn. Typical data is obtained when welded and tested in accordance with AWS specification. Other tests and procedures may produce different results.
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