

## Characteristics and Applications:

TF-210 is a fluoride-basic flux with high basicity and low impurity levels such as P and S. It is suitable for welding on DC and AC using single and tandem wire process.

It also specially suited to narrow gap welding on AC. It provides excellent weldability and due to neutral behavior, high mechanical properties of weld metal can be controlled by using the appropriate wire grade.

- Fine grain structural steels for low temperature requirements.
- Offshore applications.
- High tensile fine grain steels.

## Notes on usage:

WIRE

FLUXES &

typical\* without guarantee or warranty, and Tientai Electrode Co., Ltd. expressly disclaims any liability  
listed in accordance with AWS specification. Other tests and procedures may produce different results.  
equipment controlled by Tientai Electrode Co., Ltd.

\*The information contained or otherwise referenced herein is presented only as  
incurred from any reliance thereon. Typical data is obtained when welded and te  
No data is to be construed as recommendation for any welding condition or techni

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