

Characteristics and Applications:

TF-210 is a fluoride-basic flux with high basicity and low impurity levels such as P and S. It is suitable for welding on DC and AC using single and tandem wire process.

It also specially suited to narrow gap welding on AC. It provides excellent weld-ability and due to neutral behavior, high mechanical properties of weld metal can be controlled by using the appropriate wire grade.

- Fine grain structural steels for low temperature requirements.
- Offshore applications.
- High tensile fine grain steels.

Notes on usage:

WIRE

FLUXES &

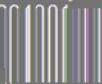
typical" without guarantee or warranty, and Tientai Electrode Co., Ltd. expressly disclaims any liability
isted in accordance with AWS specification. Other tests and procedures may produce different results.
must be controlled by Tientai Electrode Co., Ltd.

"The information contained or otherwise referenced herein is presented only as
incurred from any reliance thereon. Typical data is obtained when welded and te
No data is to be construed as recommendation for any welding condition or techni

No.6, Kaifa 4th Rd., Rende Dist., Tainan City 717, Taiwan

TEL: 886-6-8888781 FAX: 886-6-8881001

com



TIENTAI

E-mail: twt@twweld
http://www.tientai.com